



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
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D5565-1
Job Sheet 182759

Accounting Job RD17-1054-01



Part No: D5565-1

Job Qty: 2 ea

Part Name: Wearplate



Part Weight: 0 lbs

Status: Scheduled

Job Created: 8/31/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: D5565 REV.A IPP REV.A 17.11.27 NEW ISSUE DD VERF: JFS IPP REV:B 18.05.02 AS PER DWG
REV.A-PRELIM DD VERF: JFS IPP REV:C 18/07/31 AS PER DWG REV:B JFS VERIFIED BY: DP

Ship Via:

POSITIVE RECALL

EFFECTIVE 31/7/18 AUTH

RELEASED DATE Priority: Medium

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea	9/7/18	9/7/18	0.00	0.00	Start Up Waterjet2		SC 8/9/18
110	Waterjet	2 pcs	9/7/18	9/7/18	0.00	0.20	Waterjet1		SC 8/9/18
120	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC2		SC 8/9/18
130	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC8		SEP 04 2018 68
140	Brake NC	2 pcs	9/7/18	9/7/18	0.00	0.20	Brake NC 1		DAS 9-89
150	QC	2 pcs	9/7/18	9/7/18	0.00	0.00	QC5		38
160	Packaging	2 pcs	9/7/18	9/7/18	0.00	0.00	Packaging3		38
170	QC21-SA	2 Ea	9/7/18	9/7/18	0.00	0.00	QC21		SEP 18 09 05

Part Op 110 - 1-Cut as per Dwg Dwg Rev: B Prog Rev: B 2-Deburr if necessary
Descriptions: 160 - LOCATION : FP001

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	1.5000 sf (.75 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	2	253	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐		AGAINST DEPARTMENT/PROCESS <table style="width:100%;"> <tr> <td>Skid-tube ☐</td> <td>Cross tube ☐</td> <td>Water Jet ☐</td> <td>Engineering ☐</td> </tr> <tr> <td>Machining ☐</td> <td>Small Fab ☐</td> <td>Prod. Eng. Coord. ☐</td> <td>Quality ☐</td> </tr> <tr> <td>Thermoforming ☐</td> <td>Finishing ☐</td> <td>Rec/Store/Packaging ☐</td> <td>Other ☐</td> </tr> <tr> <td>Large Fab ☐</td> <td>Composite ☐</td> <td>Supplier ☐</td> <td></td> </tr> </table>						Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐	Large Fab ☐	Composite ☐	Supplier ☐			
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Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval																					
Description Work Order Deviation				Disposition		Completed By Lead hand / Supervisor Approval Verification QC / QA Coordinator Approval																					
Dart Aerospace Ltd. 1270 Aberdeen Street Hawkebury, ON K6A 1K7 CANADA TEL.: 1 813 632-6200 Email: sales@dartaero.com www.dartaerospace.com Date: 09/01/18 En Eq H Container No: S107544 Part: D5565 - 1 Job No: 182759 Serial No/Batch: S107544 Revision: B Inspector: Exp Date: Instructions: Various STC's																											
Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐		Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐		Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐		Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐																					
OTHER : _____				CATEGORY <table style="width:100%;"> <tr> <td>☐ Power Loss/Surge</td> <td>☐ Positioned Wrong</td> </tr> <tr> <td>☐ Folio/Program</td> <td>☐ Outside Dimensions</td> </tr> <tr> <td>☐ Grain</td> <td>☐ Over/Under tolerance</td> </tr> <tr> <td>☐ Weld</td> <td>☐ Part Incorrect</td> </tr> <tr> <td>☐ Wrong Stock Pulled</td> <td>☐ Part Lost/Missing</td> </tr> <tr> <td>☐ Out of Sequence</td> <td>☐ Part Moved</td> </tr> <tr> <td>☐ Off-set</td> <td>☐ Drawing</td> </tr> <tr> <td>☐ Misabeled</td> <td>☐ Finish</td> </tr> <tr> <td>☐ Fit/Function</td> <td>☐ Misread</td> </tr> <tr> <td>☐ Misaligned/off center</td> <td>☐ Turning Sequence</td> </tr> </table>				☐ Power Loss/Surge	☐ Positioned Wrong	☐ Folio/Program	☐ Outside Dimensions	☐ Grain	☐ Over/Under tolerance	☐ Weld	☐ Part Incorrect	☐ Wrong Stock Pulled	☐ Part Lost/Missing	☐ Out of Sequence	☐ Part Moved	☐ Off-set	☐ Drawing	☐ Misabeled	☐ Finish	☐ Fit/Function	☐ Misread	☐ Misaligned/off center	☐ Turning Sequence
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